

Analysis of the Dynamic Modeling Method of Articulated Vehicles

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Received 12 January 2017; Accepted 21 June 2017

Abstract

Most of the existing research related to the handling stability of articulated vehicles takes the front wheel angle as input and neglects the influence of the steering system and regards these vehicles as moving in planes that parallel the ground plane. The established dynamic model cannot meet the requirements of stability control under unmanned and high-speed working conditions. This research proposed a fusion modeling method based on the kinematics and dynamics of vehicles to improve the precision of a driving dynamic model. The proposed method initially took the steering wheel angle as input to establish the kinematic model for the corresponding relation of the hydraulic system flow and pressure, the articulated angle of front and rear frames, and the output force of left and right steering hydraulic cylinders. A dynamic model considering the axle load transfer and interactions between the front frame and the rear body in a three-dimensional coordinate system was then established. A driving dynamic model of an entire vehicle was also constructed by coupling the kinematic and dynamic models. Finally, real vehicle test data of a 60-ton articulated vehicle were used to verify the proposed Automatic Dynamic Analysis of Mechanical Systems (ADAMS) driving model in this study. Results confirm that the error about the steady-state yaw rate in the simulation and real vehicle tests did not exceed 0.01 rad/s. Therefore, the established driving dynamic model can describe the dynamic response accurately. This study concludes that the proposed fusion modeling method based on the combination of kinematics and dynamics can effectively improve the accuracy of the articulated vehicle model and further provide a technical reference for the study on a driving stability control strategy.

Keywords: Combination modeling, Control strategy, Articulated vehicle

1. Introduction

The improvement of transportation efficiency and the reduction of production costs for constructing water conservancy work and mining transportation by increasing the speed of transportation vehicles and adopting unmanned driving technologies are currently imperative. Articulated steering vehicles (ASVs) adopt fully hydraulic, full-wheel driving and articulated steering with excellent traffic capability and flexibility, which have been widely used in constructing water conservancy work and mining transportation. Unlike traditional transportation vehicles, articulated vehicles consist of front and rear parts, which are connected by the kingpin mounted perpendicularly on the ground and the articulated joint paralleling the vehicle direction. The articulated vehicles cannot go straight because no dip angle of the connecting kingpin exists, which may also result in the snaking phenomenon at high speed. Relative rotation between front and rear frames will cause significant tipping during vehicle steering. For the articulated vehicles currently used in constructing water conservancy work and mine transportation, the highest speed is, thus, limited for safety. For example, although the design

speed of Doosan DA40 can reach 55 km/h, the actual operation speed at the Ken Swat Hydro-junction in Xinjiang is below 25 km/h, which has severely affected the production efficiency. Vehicle driving and steering stability can be effectively guaranteed and vehicle travel speed can be increased by adopting active safety technology for articulated vehicles. Active safety technology adopts multi-sensor fusion technology, which is used to monitor the vehicle state. Stability model and indicator are then adopted to investigate the vehicle dynamic stability according to the vehicle state, and the vehicle dynamic stability is finally improved through anti-tipping methods [1, 2].

Considerable research on multi-sensor fusion and observer technology has been conducted [3-5]. However, neither the key dynamic parameters, such as yaw velocity, can be estimated nor the stability can be controlled effectively because of the oversimplified dynamic model. The effectiveness of active safety technology is determined by the accuracy of the dynamic model of ASVs. The dynamic model of articulated vehicles is important in the vehicle design stage and a key technology for the active safety control design. Therefore, a three-dimensional modeling method should be adopted to improve the accuracy of the estimated yaw rate value for articulated vehicles. Such method can provide reliable support for the active safety technology and, thus, increase the travel speed under the complicated road conditions during the construction of water conservancy work.

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doi:10.25103/jestr.103.04

2. State of the art

The electronic stability program (ESP) can improve vehicle maneuver capability on dangerous working conditions through the motion control of the vehicle in lateral, longitudinal, and vertical directions [6, 7]. The system mainly depends on three parts, namely, the observer, the control strategy, and the executive control. The longitudinal speed, horizontal speed, yaw velocity, tire-road friction coefficient, and other dynamic parameters of the observer model are crucial for the ESP to obtain sideslip angle accurately [8-10]. Polotski and Hemami proposed a theoretical model for mine shearers and conducted considerable experimental research on the dynamics of ASVs and tracking control problems under a given path. A linear feedback control algorithm for path tracking was finally presented. However, dynamic problems were not considered because the hypothetical vehicle speed in the model was very slow and would not produce high acceleration; hence, the model could be regarded as a kinematic model [11]. Yavin proposed a four-degree-of-freedom (4DOF) dynamic model for wheel loader, transport vehicle, and dump truck driving on smooth ground based on the Lagrangian equation, which could be used to simulate the ground force and movement acted on the vehicle and analyze the influence of masses and rotational inertia of vehicles [12]. The aforementioned parameters are mainly obtained from the vehicle kinematics or nonlinear dynamics. Compared with kinematics, dynamics has more advantages in the aspects of robustness and stability and more precise in obtaining parameters [13-15]. For an articulated vehicle, most of the studies on the two mentioned aspects are simplified due to the complexity of the hydraulic system and the articulated structure resulting from adopting full hydraulic power steering [16-17]. The hydraulic system is generally equivalent to a linear spring and a constant coefficient damping system. The hydraulic system of the articulated vehicle is simulated by fitting parameters, and the dynamic characteristics are described by an equation of plane motion to avoid the complexity of the articulated frame modeling and dynamic equation. This modeling method can greatly simplify the entire vehicle model and analyze stability-influencing factors quantitatively to some extent. However, the mechanical characteristics of the hinge points of front and rear frames and the hydraulic steering system characteristic in the entire vehicle model are neglected, which can cause considerable errors between simulation study and actual situation and impede the accurate analysis of the stability of articulated mining trucks.

The dynamic mathematical modeling of articulated vehicles are accordingly evaluated based on the three-dimensional coordinate system and the dynamic characteristics of the steering system to provide an accurate control model for the stability control strategy.

This study is organized as follows. Section 1 introduces the modeling of the hydraulic steering system for articulated vehicles. The steering kinematics of articulated vehicles is analyzed to establish the change relation between the displacement velocity of the steering hydraulic cylinder and the articulated angle and, thus, the hydraulic steering system model. Section 2 discusses about the vehicle dynamic model coupled with hydraulic steering. Section 3 proposes the fusion modeling method and deals with the driving dynamic model by coupling the kinematics and dynamics of vehicle. Section 4 discusses the validity of the proposed driving

dynamic model through a real vehicle test. Section 5 presents the conclusions and expectations.

3. Methodology

3.1 Steering kinematic model

The kinematic modeling of the steering system is necessary to establish the relationship between the output force of the steering hydraulic cylinder and the steering articulated angle. Figure 1 shows the kinematic model of an ASV when steering left. L_1 and R_1 are the connecting points of the left and right steering hydraulic cylinders in the front body, and a and b are the lengths of L_1L_2 and R_1R_2 . O is the hinge point between the front and rear frames. O_1 is the middle point of L_1R_1 , and O_2 is the middle point of L_2R_2 . A_1 is the intersection of L_2A_1 and L_1R_1 when the articulated angle is 0° , A_3 is the intersection of O_2A_3 and L_1R_1 , and A_2 is the extension point of R_2A_3 and L_1R_1 . L_1O_1 is equal to R_1O_1 of length c , and L_2O_2 is equal to R_2O_2 of length d . The length of OO_2 is g , and the length of OO_1 is f .

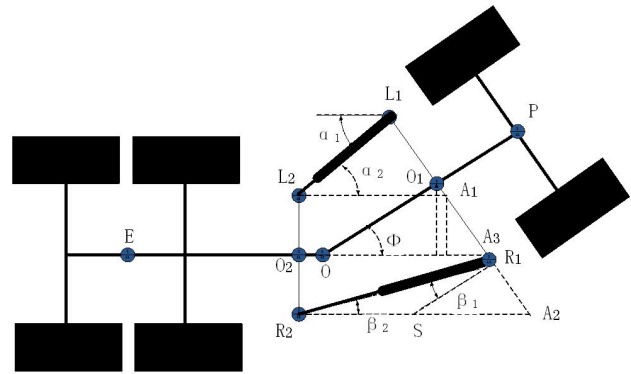


Fig. 1. Kinematic model when the articulated vehicle turns left

The geometric relationship of the front and rear frames implies the following:

$$\alpha_2 = \arcsin\left(\frac{L_1A_1 \cos \varphi}{a}\right), \beta_2 = \arcsin\left(\frac{R_1A_2 \cos \varphi}{b}\right) \quad (1)$$

In $\Delta L_1L_2A_1$ and $\Delta R_1R_2A_2$

$$a = \left[\begin{array}{c} (L_1A_1)^2 + (L_2A_1)^2 \\ -2(L_1A_1)(L_2A_1)\cos\left(\frac{\pi}{2} + \varphi\right) \end{array} \right]^{\frac{1}{2}} \quad (2)$$

$$b = \left[\begin{array}{c} (R_1A_2)^2 + (R_2A_2)^2 \\ -2(R_1A_2)(R_2A_2)\cos\left(\frac{\pi}{2} - \varphi\right) \end{array} \right]^{\frac{1}{2}}$$

Where

$$\begin{aligned}
 L_1 A_1 &= c - \frac{d}{\cos \phi} - f \tan \phi \\
 L_2 A_1 &= g + \frac{f}{\cos \phi} + d \tan \phi \\
 R_1 A_2 &= c - \frac{c}{\cos \phi} + f \tan \phi \\
 R_2 A_2 &= g + \frac{f}{\cos \phi} - d \tan \phi
 \end{aligned} \quad (3)$$

Figure 2 shows the steering mechanism of the articulated dump truck during straight driving, where OP_1 is the base height of $\Delta L_2 OL_1$, which is referred to as h_1 ; OP_2 is the base height of $\Delta R_2 OR_1$, which is referred to as h_2 ; those heights are the arm lengths of the left and right steering cylinders to the hinge point, respectively; and OL_2 is equal to OR_1 and referred to as r .

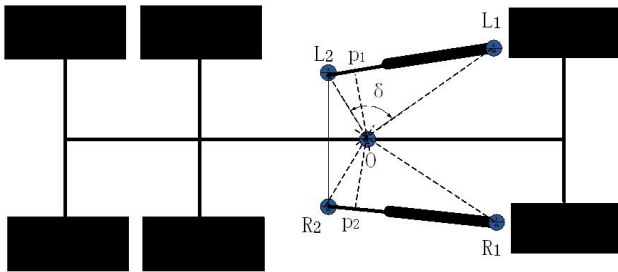


Fig. 2. Steering mechanism of the articulated vehicle

When the vehicle turns left,

$$\begin{aligned}
 \angle L_2 OL_1 &= \delta - \Delta \delta \\
 \angle R_2 OR_1 &= \delta + \Delta \delta
 \end{aligned} \quad (4)$$

In $\Delta L_2 OL_1$ and $\Delta R_2 OR_1$, according to the triangle area formula, the areas are as follows:

$$\begin{aligned}
 \frac{1}{2} \times h_1 \times a &= \frac{1}{2} Rr \sin(\delta - \Delta \delta) \\
 \frac{1}{2} \times h_2 \times b &= \frac{1}{2} Rr \sin(\delta + \Delta \delta)
 \end{aligned} \quad (5)$$

Accordingly,

$$\begin{aligned}
 h_1 &= \frac{Rr \sin(\delta - \Delta \delta)}{a} \\
 h_2 &= \frac{Rr \sin(\delta + \Delta \delta)}{b}
 \end{aligned} \quad (6)$$

During the steering process of the articulated truck, the left and right steering cylinder movements take the hinge point as circle center to perform circular motion, the angular velocity is the change rate of the articulated angle, and the displacement velocities of the left and right steering hydraulic cylinder piston rods relative to piston cylinders u_{01} and u_{02} are as follows:

$$\begin{aligned}
 u_{01} &= h_1 \times (\delta - \Delta \delta) \\
 u_{02} &= h_2 \times (\delta + \Delta \delta)
 \end{aligned} \quad (7)$$

3.2 Steering dynamic model

The articulated vehicle adopts full hydraulic steering, steering wheel angle change control, and the opening change of the steering gear settable orifice. The hydraulic oil enters the left and right steering cylinders through the main valve and output steering torque. The relation equation for input/output flow, steering cylinder output force, and the articulated angle of the front and rear frames is established according to the relationship between the system flow and the displacement of the steering cylinder piston.

The steering wheel angle input is ε . Under the steering wheel control, the system output is Q , where

$$Q = q \frac{d\varepsilon}{dt} \quad (8)$$

Figure 3 shows the left and right steering cylinder system of the articulated vehicle. P_{L1} and P_{R1} denote the pressure of the left and right steering cylinder rod ports, respectively. Q_{L1} and Q_{R1} denote the input and output flows of the left and right steering cylinder rod ports, respectively. P_{L2} and P_{R2} denote the input and output flows of the left and right steering cylinder head ports, respectively. Q_{L2} and Q_{R2} denote the input and output flows of the left and right steering cylinder head ports, respectively. F_L and F_R denote the steering forces provided by the left and right steering cylinders, respectively.

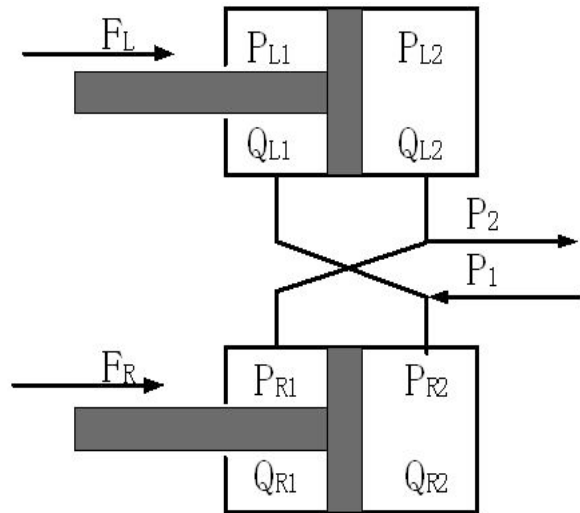


Fig. 3. Input/output relationship of steering cylinders for the articulated vehicle

The flows of the left and right steering cylinder fuel inlet chambers Q_{L1} and Q_{R2} are expressed as follows:

$$\begin{aligned}
 Q_{L1} &= Q_L + A_r \frac{dX_L}{dt} + \frac{V_{L1}}{B} \frac{dP_{L1}}{dt} \\
 Q_{R2} &= Q_R + A_p \frac{dX_R}{dt} + \frac{V_{R2}}{B} \frac{dP_{R2}}{dt}
 \end{aligned} \quad (9)$$

where Q_L is the leakage volume of hydraulic oil. A_p is the cross-sectional area of the steering cylinder head port, and A_r is the cross-sectional area of the steering cylinder rod

port. X_L is the piston displacement of the left steering cylinder, and X_R is the piston displacement of the right steering cylinder. B is the effective bulk elastic modulus, including hydraulic oil, pipeline, and the mechanical compliance of the steering cylinder body. V_{L1} is the oil volume of the left steering cylinder head port, and V_{R2} is the oil volume of the right steering cylinder rod port. The first item in the equation is the oil leakage amount of the hydraulic cylinder, which can be obtained by $Q_L = C_{ip}(P_1 - P_2)$, and C_{ip} is the leakage coefficient. The second item is the volume variation of the hydraulic cylinder. The third item is the required flow for oil compressibility, where $\frac{dX_L}{dt}$ and $\frac{dX_R}{dt}$ are the displacement speeds of the left and right steering cylinders, respectively; they are substituted with kinematic analysis expression (7), and the following expression is then obtained:

$$\begin{aligned} \frac{dX_L}{dt} &= h_1 \times (\delta - \Delta\delta) \\ \frac{dX_R}{dt} &= h_2 \times (\delta + \Delta\delta) \end{aligned} \quad (10)$$

The total flow input and output of the hydraulic cylinder are Q_1 and Q_2 , respectively.

$$\begin{aligned} Q_1 &= (A_r h_1 + A_p h_2) \times \dot{\delta} + 2 \times C_{ip}(P_1 - P_2) + \frac{V_1}{B} \frac{dP_1}{dt} \\ Q_2 &= (A_p h_1 + A_r h_2) \times \dot{\delta} + 2 \times C_{ip}(P_1 - P_2) - \frac{V_2}{B} \frac{dP_2}{dt} \end{aligned} \quad (11)$$

Equations (8) and (11) are combined, and the pressure of the hydraulic cylinder oil inlet delivery cavities P_1 and P_2 can be obtained.

Given the speed of the steering wheel,

$$\begin{cases} \frac{dP_1}{dt} = \frac{B}{V_1} (q \frac{d\varepsilon}{dt} - (A_r h_1 + A_p h_2) \frac{d\delta}{dt} - 2 \times C_{ip}(P_1 - P_2)) \\ \frac{dP_2}{dt} = 0 \end{cases} \quad (12)$$

When the speed of the steering wheel angle $\frac{d\varepsilon}{dt} = 0$,

$$\begin{cases} \frac{dP_1}{dt} = -\frac{B}{V_1} (A_r h_1 + A_p h_2) \frac{d\delta}{dt} - 2 \times C_{ip}(P_1 - P_2) \\ \frac{dP_2}{dt} = -\frac{B}{V_1} (A_p h_1 + A_r h_2) \frac{d\delta}{dt} - 2 \times C_{ip}(P_1 - P_2) \end{cases} \quad (13)$$

The steering force of the left and right steering cylinders F_L and F_R can be obtained according to the pressure in and out of oil cavities P_1 and P_2 as follows:

$$\begin{aligned} F_L &= P_1 A_p - P_2 A_r \\ F_R &= P_2 A_p - P_1 A_r \end{aligned} \quad (14)$$

3.3 Driving dynamic modeling

Each of the front and rear frames of the dynamic model of an articulated vehicle has six DOFs, which include the movement of x-y-z and the rotation around x-y-z, namely, longitudinal velocity u , lateral velocity v , vertical velocity w , roll angular velocity p , pitching angular velocity q , and yaw rate r . The dynamic model is decomposed into gravity, tire force, articulated frame force, and steering torque.

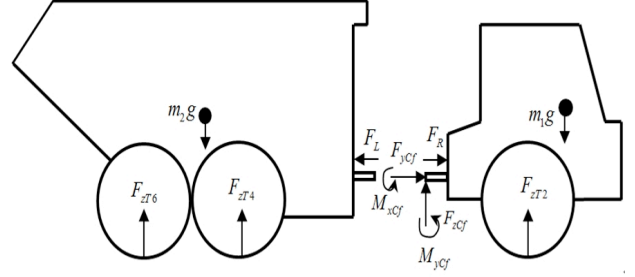


Fig. 4. Force decomposition diagram based on the x-z coordinate

Figure 4 shows the force decomposition diagram of the vehicle based on the x-y coordinate system. Four forces occur for the front and rear frames, namely, gravity, tire force, the force transferred by the articulated frame, and the steering force generated by the steering system. The force direction of gravity is along the vehicle coordinate z axle in the opposite direction. Tire force is the counterforce generated by the tire deformation caused by gravity. This variable is described by the vertical stiffness and the vertical variable of the tire in this research. The articulated frame connects the front frame and the rear bodies, which can transfer force along with the vehicle coordinate z axle direction and the torque around the vehicle coordinate y axle. The steering force and torque provided by the hydraulic system can be derived from the steering force of the left and right steering cylinders.

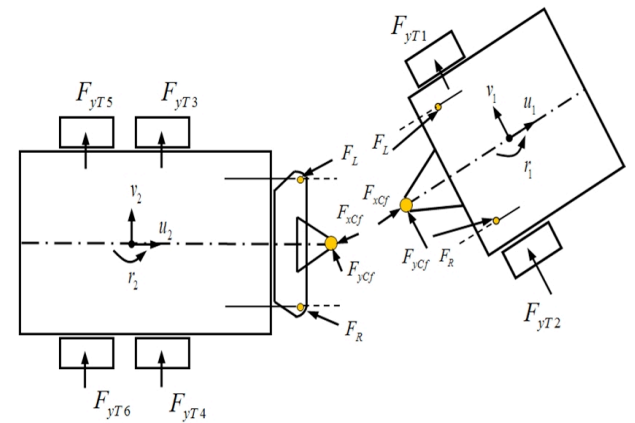


Fig. 5. Force diagram of yaw based on the x-y coordinate

Figure 5 shows the force decomposition diagram of the front and rear frames based on the x-y coordinate system. The force analysis of the front and rear frames is conducted separately, which includes tire force, the force transferred by the articulated frame, and the steering force provided by the steering system. The steering dynamic equations of the

articulated vehicles established based on a three-dimensional coordinate system are as follows:

$$\begin{aligned}
 m_i \dot{u}_i - m_i (r_i v_i - q_i w_i) &= F_{xTi} + F_{xHi} + F_{xCi} + F_{xGi} \\
 m_i \dot{v}_i - m_i (p_i w_i - r_i u_i) &= F_{yTi} + F_{yHi} + F_{yCi} + F_{yGi} \\
 m_i \dot{w}_i - m_i (q_i u_i - p_i v_i) &= F_{zTi} + F_{zHi} + F_{zCi} + F_{zGi} \\
 I_{xxi} \dot{p}_i - (I_{yyi} - I_{zzi}) q_i r_i &= M_{xTi} + M_{xHi} + M_{xCi} \\
 I_{yyi} \dot{q}_i - (I_{zzi} - I_{xxi}) p_i r_i &= M_{yTi} + M_{yHi} + M_{yCi} \\
 I_{zzi} \dot{r}_i - (I_{xxi} - I_{yyi}) q_i p_i &= M_{zTi} + M_{zHi} + M_{zCi}
 \end{aligned} \quad (14)$$

For the left side of the equations, $i=1,2$ stands for the front and rear frames; m_i is the frame mass; I_{xxi} , I_{yyi} , and I_{zzi} are the moment of inertia around the axle in the frame centroid; $k=x,y,z$ stands for the action direction of force in a relative coordinate; F_{kTi} is the force of the front and rear frames applied by the tire; and M_{kTi} is the corresponding torque generated by the tire. F_{kHi} is the force of the front and rear frames in the k direction applied by a hydraulic system, and M_{kHi} is the corresponding torque generated by the hydraulic system. F_{kCi} is the force of the front and rear frames in the k direction applied by the articulated body, and M_{kCi} is the corresponding torque transferred by the articulated body. F_{kGi} is the force of the front and rear frames in the k direction applied by gravity, and M_{kGi} is the corresponding torque generated by gravity.

3.4 Coupling equation of speed

The acceleration equation in three directions under the vehicle steering working condition is established based on the x-y-z vehicle coordinate system as follows:

$$\begin{aligned}
 a_x &= u - vr + wq \\
 a_y &= v - wp + ur \\
 a_z &= w - uq + vp
 \end{aligned} \quad (16)$$

where a_x , a_y , and a_z are the accelerations in the three directions of the x-y-z coordinate system, respectively. u , v , and w are the lateral velocities in three directions based on the x-y-z coordinate system. r , p , and q are the angular velocities in the three directions based on the x-y-z coordinate system.

3.5 Torque equation in hinge points

Figure 5 depicts that the front and rear frames transfer torques from the three directions of x-y-z and the three directions around x-y-z. The rolling moment around x axle and the pitch moment around y applied in the hinge point are as follows:

$$\begin{aligned}
 M_{xCf} &= F_{yCf} Z_{Cf} \\
 M_{yCf} &= K_{\theta C} (\theta_f - \theta_r) + F_{xCf} Z_{Cf} + F_{zCf} L_{f2}
 \end{aligned} \quad (17)$$

3.6 Dynamic model of tire

Vertical tire force is expressed by linear vertical stiffness and deformation as follows:

$$F_{zTi} = -K_{zT} \Delta_i; (i=1,2,3,4,5,6) \quad (18)$$

where Δ_i is the vertical dynamic deflection, $\Delta_i = z_i - z_{0i}$. z_i is related to frame roll and pitch motion, and z_{0i} is the vertical static deflection. The lateral force of the tire is expressed by cornering stiffness and sideslip angle as the following:

$$F_{yTi} = K_{ai} a_i \quad (19)$$

where K_{ai} is the cornering stiffness of the tire. a_i is the sideslip angle corresponding to the tire. The cornering stiffness of tire K_{ai} varied from vertical loads and expressed by the following:

$$K_{ai} = \begin{cases} 60 p_i \omega_i^2 \left[1.7 \frac{\Delta l}{D_i} - 12.7 \left(\frac{\Delta l}{D_i} \right)^2 \right] & \left(\frac{\Delta l}{D_i} \leq 0.088 \right) \\ 60 p_i \omega_i^2 \left[0.095 - 0.49 \frac{\Delta l}{D_i} \right] & \left(\frac{\Delta l}{D_i} > 0.088 \right) \end{cases} \quad (20)$$

where p_i is the tire inflation pressure, ω_i is the tire nominal width, and Δl is the tire radial compression.

Sideslip angle a_i can be derived from the following formulas:

$$\begin{aligned}
 a_1 &= \frac{v_1 + L_{f1} r_1}{u_1 - Tr_1} \\
 a_2 &= \frac{v_1 - L_{f1} r_1}{u_1 + Tr_1} \\
 a_3 &= \frac{v_2 + L_{r3} r_2}{u_2 - Tr_2} \\
 a_4 &= \frac{v_2 + L_{r3} r_2}{u_2 + Tr_2} \\
 a_5 &= \frac{v_2 - L_{r1} r_2}{u_2 - Tr_2} \\
 a_6 &= \frac{v_2 - L_{r1} r_2}{u_2 + Tr_2}
 \end{aligned} \quad (21)$$

The output force and torque acting on the front frame by tires are as follows:

$$\begin{aligned}
 F_{yTf} &= F_{yT1} + F_{yT2} \\
 F_{zTf} &= F_{zT1} + F_{zT2} \\
 M_{xTf} &= F_{zT1} \cdot T - F_{zT2} \cdot T \\
 M_{yTf} &= F_{zT1} \cdot L_{f1} + F_{zT2} \cdot L_{f1} \\
 M_{zTf} &= -F_{yT1} \cdot L_{f1} - F_{yT2} \cdot L_{f1}
 \end{aligned} \quad (22)$$

The force and torque acting on the rear frame by tires are as follows:

$$\begin{aligned}
 F_{yTr} &= F_{yT3} + F_{yT4} + F_{yT5} + F_{yT6} \\
 F_{zTf} &= F_{zT3} + F_{zT4} + F_{zT5} + F_{zT6} \\
 M_{xTr} &= F_{zT3} \cdot T - F_{zT4} \cdot T + F_{zT5} \cdot T - F_{zT6} \cdot T \\
 M_{yTr} &= -F_{zT3} \cdot L_{r3} - F_{zT4} \cdot L_{r3} + F_{zT5} \cdot L_{r1} - F_{zT6} \cdot L_{r1} \\
 M_{zTr} &= F_{yT3} \cdot L_{r3} + F_{yT4} \cdot L_{r3} - F_{yT5} \cdot L_{r1} - F_{yT6} \cdot L_{r1}
 \end{aligned} \quad (23)$$

3.7 Output force and torque equation of the steering system

The force and torque equations acting on the front frame by the steering system can be confirmed while turning according to Figure 5, i.e.,

$$\begin{aligned}
 F_{xHf} &= F_L \cos \alpha_1 + F_R \cos \beta_1 \\
 F_{yHf} &= F_L \sin \alpha_1 - F_R \sin \beta_1 \\
 M_{xHf} &= F_{yHf} \cdot Z_{Hf} \\
 M_{zHf} &= (-F_L \cos \alpha_1 + F_R \cos \beta_1) \cdot a \\
 &\quad + (-F_L \sin \alpha_1 - F_R \sin \beta_1) \cdot b
 \end{aligned} \quad (24)$$

The force and torque equations acting on the rear frame by the steering system are the following:

$$\begin{aligned}
 F_{xHr} &= -F_L \cos \alpha_2 - F_R \sin \beta_2 \\
 F_{yHr} &= -F_L \sin \alpha_2 + F_R \sin \beta_2 \\
 M_{xHr} &= F_{yHr} \cdot Z_{Hr} \\
 M_{zHr} &= (F_L \cos \alpha_2 - F_R \sin \beta_2) \cdot c \\
 &\quad + (-F_L \sin \alpha_2 + F_R \sin \beta_2) \cdot d
 \end{aligned} \quad (25)$$

3.8 Additional equations

The force and torque equations acting on the front frame by the steering system can be confirmed while turning according to Figure 5, i.e.,

$$\begin{aligned}
 F_{xHf} &= F_L \cos \alpha_1 + F_R \cos \beta_1 \\
 F_{yHf} &= F_L \sin \alpha_1 - F_R \sin \beta_1 \\
 M_{xHf} &= F_{yHf} \cdot Z_{Hf} \\
 M_{zHf} &= (-F_L \cos \alpha_1 + F_R \cos \beta_1) \cdot a \\
 &\quad + (-F_L \sin \alpha_1 - F_R \sin \beta_1) \cdot b
 \end{aligned} \quad (26)$$

The force and torque equations acting on the rear frame by the steering system are the following:

$$\begin{aligned}
 F_{xHr} &= -F_L \cos \alpha_2 - F_R \sin \beta_2 \\
 F_{yHr} &= -F_L \sin \alpha_2 + F_R \sin \beta_2 \\
 M_{xHr} &= F_{yHr} \cdot Z_{Hr} \\
 M_{zHr} &= (F_L \cos \alpha_2 - F_R \sin \beta_2) \cdot c \\
 &\quad + (-F_L \sin \alpha_2 + F_R \sin \beta_2) \cdot d
 \end{aligned} \quad (27)$$

4. Result Analysis and discussion

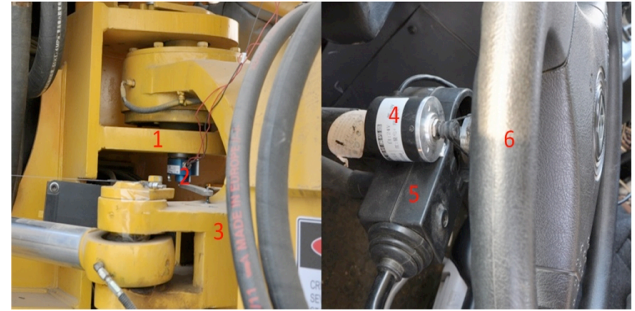
The mathematical model is verified through the real vehicle test data and Automatic Dynamic Analysis of Mechanical Systems (ADAMS) simulation data to ensure the accuracy of the mathematical model. Tab. 1. presents the basic parameters of the vehicle, including the front and rear frame

inertia, hydraulic system flow, pressure, and other parameters.

4.1 Sensor installation

Figures 6 and 7 present the diagrams of the installation position of the angular displacement sensor and the rotary encoder and the inertial navigation module of the front and rear frames. The module consists of two acceleration sensors and three gyroscopes to measure acceleration and angular velocity in the three directions of the vehicle coordinate system.

The inertial navigation module of the front and rear frames is used to measure the frame state parameters. The inertial navigation module of the front frame is installed in the middle position of the cab top closed to the center of the front frame, and the inertial navigation module of the rear frame is installed in the center of the beam of the rear frame. The angular displacement sensor that is installed at the hinge point is used to measure the articulated angle variation and guarantee that the rotation center of the angular displacement sensor parallels the relative rotation center of the front and rear frames during the installation. The rotary encoder that is installed in the fixed base of the steering wheel is used to measure the steering wheel angle. The sensor-rotating shaft is connected to the steering wheel shaft through a belt wheel, and the transmission ratio is 19:4.



1—Front frame articulated frame, 2—Angular displacement sensor, 3—Rear articulated frame, 4—Rotary encoder, 5—Steering gear housing, 6—Steering wheel
Fig. 6. Installation position of angle displacement sensor and rotary encoder



1—Top warning light of the front frame, 2—Inertial navigation module of the front frame, 3—Cab top cover, 4—Body, 5—Inertial navigation module of the rear frame, 6—Torsion tube of the rear frame, 7—Left longitudinal beam of the rear frame
Fig. 7. Installation position of the inertial navigation module of the front and rear frames

Table 1. Parameters of the 60-ton electric articulated vehicle driven by a wheel motor

Vehicle parameters (front frame)					
Parameter	Value	Parameter	Value	Parameter	Value
u	10 km/h	L_{f1}	0.5 m	a	0.8 m
m_1	18316.58 kg	L_{f2}	2.1 m	b	0.3 m
I_{xx1}	32013.97 kg·m ²	Z_{Cf}	0.02 m	f	1.8 m
I_{yy1}	31296.98 kg·m ²	Z_{Tf}	1.29 m	T	1.6 m
I_{zz1}	47686.92 kg·m ²	Z_{Hf}	0.02 m		
Vehicle parameters (rear frame, empty load)					
m_2	21050.17 kg	L_{r1}	1.35 m	c	0.64 m
I_{xx2}	42419.84 kg·m ²	L_{r2}	3.15 m	d	0.7 m
I_{yy2}	76641.08 kg·m ²	L_{r3}	0.65 m	g	0.245 m
I_{zz2}	94476.50 kg·m ²	Z_{Cr}	0.18 m	Z_{Hr}	0.18 m
		Z_{Tr}	1.49 m		
Vehicle parameters (rear frame, full load)					
m_2	87801.07 kg	L_{r1}	1.45 m	Z_{Cr}	0.38 m
I_{xx2}	72420.75 kg·m ²	L_{r2}	3.05 m	Z_{Tr}	1.79 m
I_{yy2}	96641.1 kg·m ²	L_{r3}	0.55 m	Z_{Hr}	0.38 m
I_{zz2}	151645 kg·m ²			d	2.895 m
Hydraulic system					
V_{OL1}	$6.4 \times 10^{-3} m^3$	A_p	$12.3 \times 10^{-3} m^2$	R	1.97 m
V_{OL2}	$3.6 \times 10^{-3} m^3$	A_r	$8.4 \times 10^{-3} m^2$	r	0.685 m
V_{OR1}	$6.4 \times 10^{-3} m^3$	B	$3 \times 10^9 P_a$		
V_{OR2}	$3.6 \times 10^{-3} m^3$	P_2	2 MP _a		

Comparative analysis of the real vehicle test, the ADAMS model, and the simulation mathematical model

4.2 Working condition setting and ADAMS model setting

The test adopts transient steering working condition, namely, steering wheel angle step input, in which the steering wheel angle is measured by a rotary encoder, and the change trend of angle is shown in Figure 9.

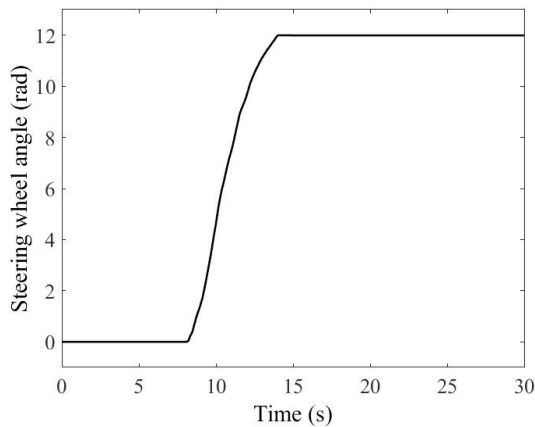


Fig. 8. Steering wheel angle data of the real vehicle test

Figure 8 shows that the vehicle drives along a straight line at 10 km/h. The steering wheel angle is 0 rad at the first 8 s, and then the steering wheel turns left until the 14th second. The total turn steering angle is 12 rad, and the average angular velocity is 2 rad/s.

The ADAMS simulation model simulates the operating condition of the real vehicle, keeps the speed at 10 km/h, inputs the steering cylinder force, and makes the steering condition consistent with the real vehicle test. Figure 9 depicts the variation in the articulated angle. A linear relation exists between the articulated and steering wheel angles.

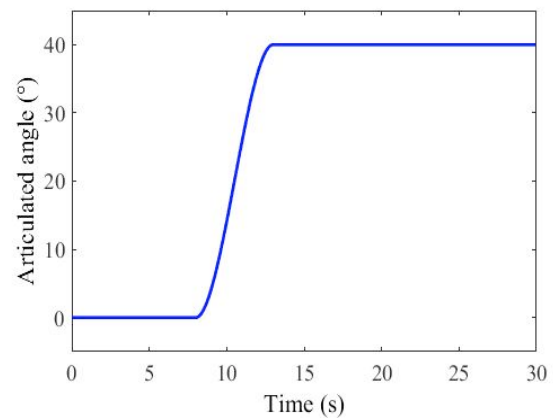


Fig. 9. Articulated angle data of the ADAMS simulation model

4.3 Comparison of responses

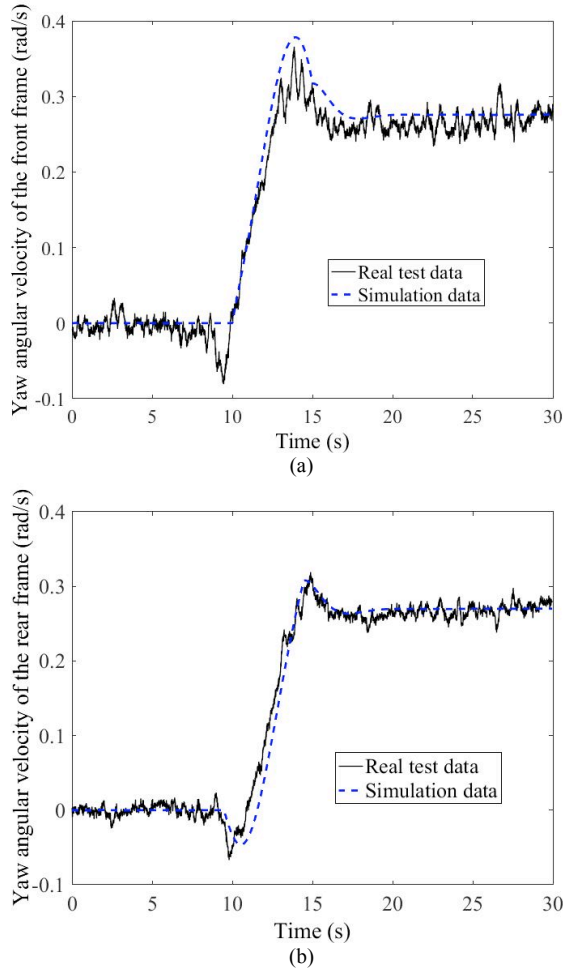


Fig. 10. Comparison of data between the real vehicle test and the ADAMS simulation

In Figures 10, the real vehicle test data are shown in black, whereas the ADAMS simulation data are shown in blue. The vehicle test is the steering wheel angle step input condition, and the steering wheel rotates at the eighth second. The vehicle data start to respond at the ninth second in this figure, and the delay is due to the hydraulic system hysteresis. The ADAMS simulation data in this figure begin to fluctuate from the ninth second because the modeling of the hydraulic system is simplified modeling, which uses the driving force instead of the hydraulic pressure.

The yaw angular velocity begins to increase negatively at the 9th and 9.4th seconds. After reaching -0.06 rad/s , the yaw angular velocity starts to return to zero and increases with the steering wheel angle. The situation is that the steering pressure is insufficient for the vehicle steering when the hydraulic steering system starts and causes a slight swing around. With the rapid rise in the oil pressure, the vehicle begins to steer smoothly. The two groups of data reach the maximum value in approximately 14 s, in which the overshoot of the simulation group is approximately 135% of the steady-state value, and the overshoot of the test group is approximately 128% of the steady-state value. Both data achieve the steady-state values at approximately the 18th seconds, in which the steady-state yaw angular velocity of the simulation group is 0.29 rad/s , whereas the steady-state yaw angular velocity of the test group is approximately 0.28 rad/s . The ADAMS simulation model can simulate

real vehicle conditions and can be used for the following validation of the mathematical model simulation of the hydraulic system.

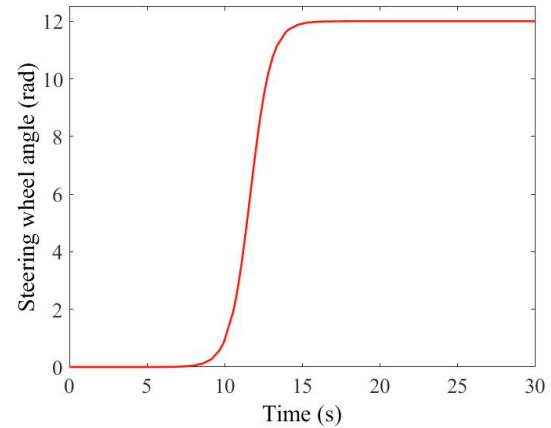


Fig. 11. Steering wheel angle input of the mathematical simulation model

Figure 11 depicts the steering wheel angle input of the simulation model, which uses the steering wheel angle input simulated by function as follows:

$$y = \frac{C1}{1 + e^{A1 \times (t-8) + B1}} \quad (26)$$

The simulation condition is that the steering wheel angle is 0 rad to 12 rad from 8 s to 14 s , and the corresponding articulated angle changes from 0° to 45° . The steering rod displacement is achieved by the steering wheel to control the hydraulic system and is the steering force acting on the steering cylinder by oil source, and the front and rear frames of the vehicle rotate relatively. Figure 13 illustrates the verification of the simulation mathematical model of the left and right steering rod displacements.

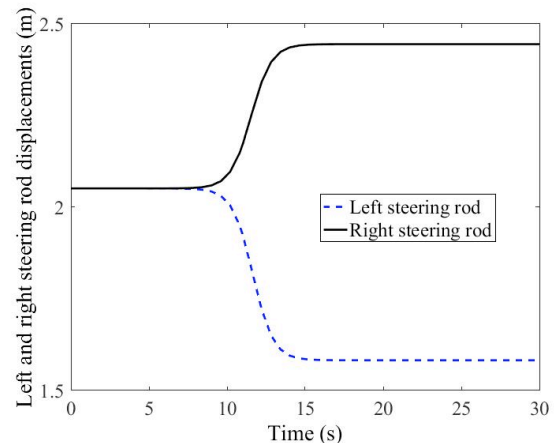


Fig. 12. Simulation mathematical model of the left and right steering rod displacements

Figure 12 depicts that when the steering wheel angle reaches the limit, the left steering rod retracts for 1.45 m and that the right steering rod stretches for 2.49 m , thereby completing the steering process. In the AutoCAD drawing of the real vehicle, the lengths of the left and right steering rods are measured when the articulated angle reaches the limit state, and the results are completely the same.

The simulation condition is that the steering wheel angle is 0 rad to 12 rad from 8 s to 14 s , and the

corresponding articulated angle changes from 0° to 45° . The inlet and outlet pressures are the source of the steering torque. The torque accuracy greatly influences the vehicle dynamic simulation.

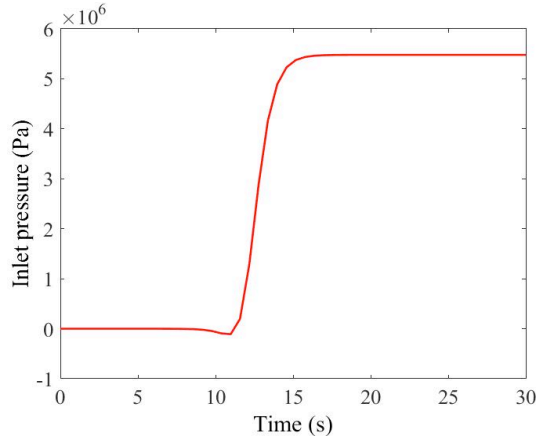


Fig. 13. Inlet pressure change in the simulation of the mathematical model

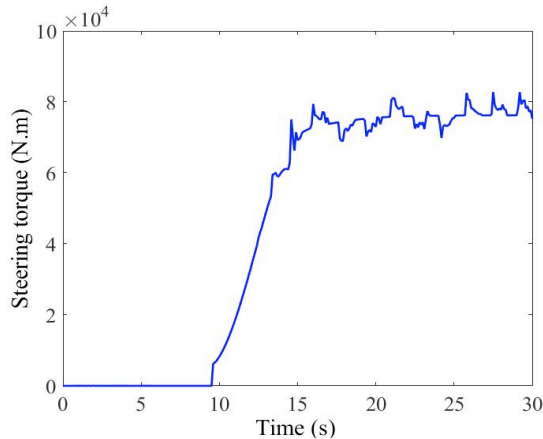


Fig. 14. Steering torque output of the ADAMS model

Figure 13 depicts that the stable pressure of the inlet is approximately $5.8 MP_a$ at the 14th second, and the oil pressure is consistent with the design target. The steering torque can be calculated by the inlet and outlet pressures and the area of the hydraulic system rod port and the head port. The steering moment of the articulated vehicle is $8 \times 10^4 N \cdot m$, which is consistent with the simulation data of the ADAMS in Figure 14 and shows that the mathematical simulation model of the hydraulic system can simulate the hydraulic system of the real vehicle and has a good simulation effect.

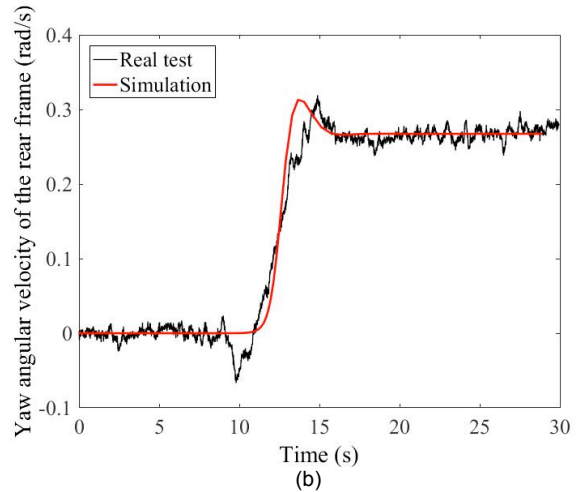
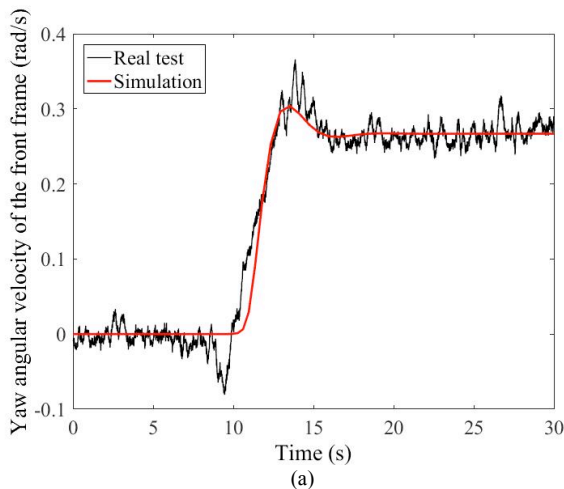


Fig. 15. Comparison of the mathematical model of the front and rear frames and experimental data

Figure 15 exhibits that the real vehicle test data are represented by the blue line and that the mathematical model simulation data are marked by the red line. The vehicle test is the steering wheel angle step input condition, in which the steering wheel rotates at the eighth second. The vehicle data start to respond at the ninth second in this figure. The delay is due to the hydraulic system hysteresis, and the mathematical simulation model in this figure begins to fluctuate from the 10th second. The yaw angular velocity begins to increase negatively at the 9th and 9.4th seconds. After reaching $-0.06 rad/s$, however, the mathematical simulation model keeps the positive growth of the yaw angular velocity, which is due to the fact that the mathematical model of the hydraulic system is expressed by a mathematical formula. The model only reflects the general trend and differs from the actual situation. The two groups of data both reach the maximum value at approximately 14th second, in which the overshoot of the simulation group is approximately 130% of the steady-state value, whereas the overshoot of the test group is approximately 128% of the steady-state value. Both data achieve steady-state values at approximately 18th second, in which the steady-state yaw angular velocity of the simulation group is $0.29 rad/s$, whereas the steady-state yaw angular velocity of the test group is approximately $0.28 rad/s$. The mathematical model simulation can, therefore, simulate real vehicle conditions.

5. Conclusions

Existing articulated vehicle models are oversimplified, which cannot truly express the actual vehicle running state. This study takes a 60-ton articulated vehicle as an example. A modeling method of the coupling between the kinematic model of the nonlinear steering hydraulic system considering the elastic modulus and the dynamic model of the articulated vehicle under a three-dimensional coordinate system is proposed. The following conclusions can be drawn:

- (1) The steering torque obtained with the nonlinear steering hydraulic system model considering the elastic modulus is consistent with that of a real vehicle, which can reflect the actual steering kinematic characteristics of articulated vehicles.
- (2) The combined model based on the front and rear frame kinematics and dynamics of the articulated vehicle is

consistent with that of a real vehicle. This model can, thus, describe the axle load transfer under the condition of vehicle steering and braking and the force transmitted by the articulated frame between the front and rear frames.

(3) The 60-ton wheel motor electric drive articulated vehicle is the first one independently driven by six wheels. The experiment of a real vehicle and the simulation show the high accuracy of the fusion dynamic model of articulated vehicles, which can satisfy the requirements of the stability control model of autonomous and high-speed articulated vehicles in the future.

The modeling method proposed in this study has solved the problem of the unachieved stability control of ASVs resulting from the low accuracy of the vehicle model. However, this study lacks the experimental data of steering

in the ramp because of the limitation of the experimental site. When the articulated vehicle is turning, the additional torque will be produced and cause the rolling of the front frame due to the unique structure of the articulated frame. Accordingly, we will conduct further discussion focusing on this issue in the next step.

Acknowledgements

This study was supported by the National High-technology Research and Development Program (2011AA060404).

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